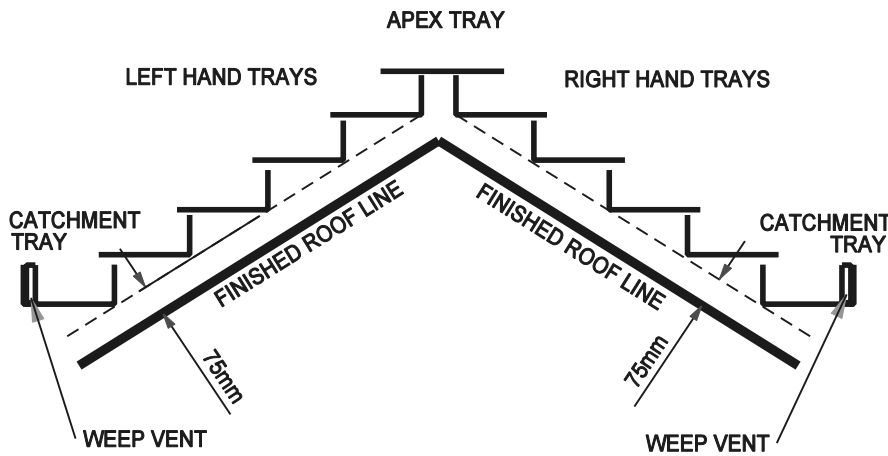


**TITLE** GENERAL FITTING INSTRUCTIONS FOR STEPPED CAVITY TRAYS

**CODE**

**THE CORNER OF THE TRAY SHOULD BE 75mm OFF FINISHED ROOFLINE**



A dummy truss should be positioned at roof abutment 75mm off the finished roof line as shown. One cavity tray should be placed on every course of the abutment. The corner of each cavity tray should be aligned with the dummy truss to achieve the correct spacing of trays and stepped flashing on completion.

**NOTE**

If a secret gutter is being used and the upstand is higher than 75mm above the finished roof line then the position of the trays will have to be adjusted accordingly.

**DO NOT FIT TRAYS INTO THE NEAREST PERPEND**

**BRICKS WILL NEED TO BE CUT TO ACHIEVE CORRECT PITCH BUT WILL BE HIDDEN BY LEAD FLASHING ON COMPLETION.**

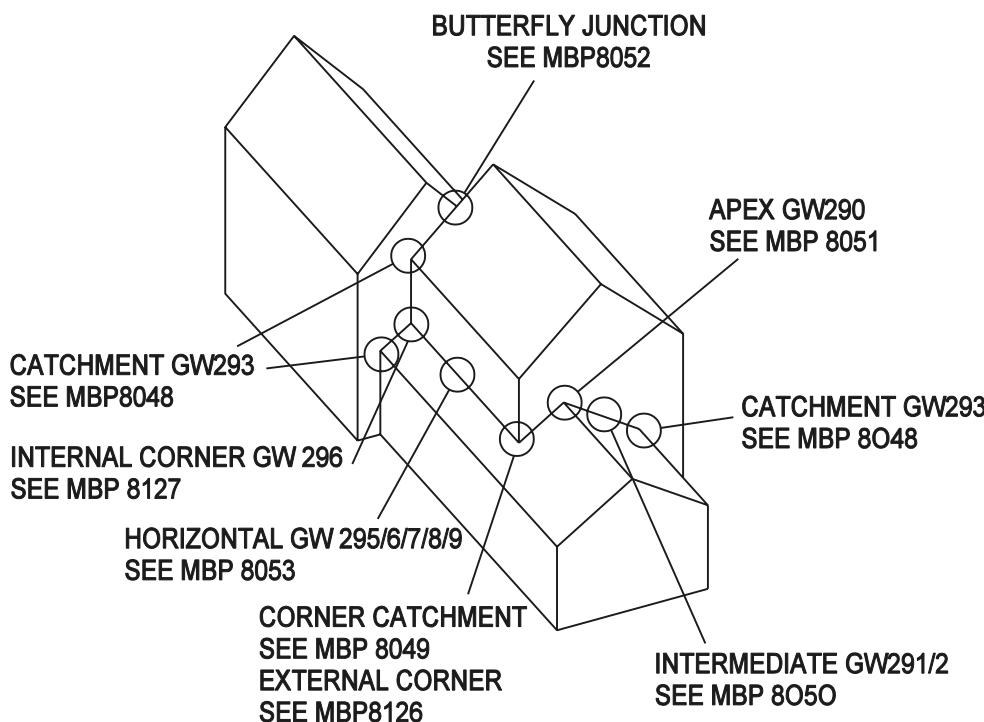
**DO NOT DRY BED TRAYS**

All cavity trays and masonry should be bedded on mortar. The area around the trays should be flush pointed.

**KEEP TRAYS AND CAVITY CLEAR**

During construction mortar should be prevented from falling into the trays and cavity. Any mortar that does fall into the trays should be removed before completion.

**FOR FURTHER INFORMATION DETAILS SEE RELEVANT DRAWING**



**LEADED TRAYS**

After fitting the trays and mortar is dry the lead should be dressed as shown. This should be easily done if the tray has been positioned correctly.

**UNLEADED TRAYS**

When mortar is dry and the wall is stable the mortar strips should be removed to leave a 25mm deep gap to fix lead flashing into using lead wedges as per normal practice. The lead should then be dressed down and pointed using a suitable flexible sealant.